



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5152-043
Job Sheet 173739



Part No: D5152-043

Job Qty: 2 ea

Part Name: Aft Post Mount Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 3/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 15.01.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/24/18	0.00	0.00	Start Up Large Fab-3		DYC 18/03/15
110	Large Fab	2 pcs		3/24/18	0.00	0.74	Large Fab 1		DYC 18/03/15
120	QC	2 pcs		3/24/18	0.00	0.00	QC9		PD 12-3-23
130	QC	2 pcs		3/24/18	0.00	0.00	QC5		PD 18-3-23
140	SprayPaint	2 pcs		3/26/18	0.00	0.21	Spray Paint		AS 38 MAR 26 2018
150	QC	2 pcs		3/26/18	0.00	0.00	QC14		38 MAR 26 2018
160	Packaging	2 pcs		3/26/18	0.00	0.00	Packaging3-2	L6055	MAR 20 2018
170	QC21-SA	2 Ea		3/26/18	0.00	0.00	QC21		DAS 21 MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5152-3	Aft Post Mount	2 Ea (1 ea)	90-Start up Operation	
D5152-7	Aft Step Post	2 Ea (1 ea)	90-Start up Operation	
Primer 138687				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5152-3	2	6	0
	D5152-7	2	2	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐					
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																						
Description Work Order Deviation				Disposition																									
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 832-5200 Email: sales@dartaero.com www.dartaero.com Date: 03/15/18 Container No: S051878 Part: D5152 - 043 Job No: 173739 Serial No/Batch: S051878 Revision: Inspector: Heat Treat Wave/Twist in Tube Marks/Chatter Cut Too Short Instructions Incomplete/Unclear Drill Holes																													
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